

FD-250B

SERVICE MANUAL

UK Model

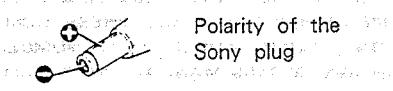


SPECIFICATIONS

TV standard	British TV standard
Channel Coverage	UHF channels 21-68
Aerial	UHF telescopic aerial
Picture tube	2.7-inch picture measured diagonally
Input	A/V IN : stereo minijack Impedance Audio approx. 47 kilohms Video 75 ohms
Output	EAR : minijack Impedance 8-300 ohms
Power requirements	6V DC See "Power Sources".
Battery life	See "Power Sources".
Dimensions	Approx. 106×185.5×51.8 mm (4 1/4×7 3/8×2 1/8 inches)
Weight	excl. projecting parts and controls Approx. 540g (19 oz) incl. batteries

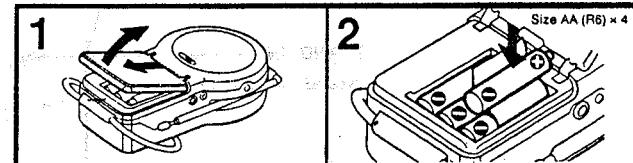
Note: Use only the recommended AC power adaptor or car battery cord manufactured by Sony.

Polarity of the plugs of other manufacturers may be different.



Power Sources

Batteries



Note: The use of alkaline batteries are recommended.

House Current (240V AC)

Connect the AC-D4M AC power adaptor (not supplied) to the DC IN 6V jack.

Car Battery (12V DC)

Connect the DCC-127A car battery cord (not supplied) to the DC IN 6V jack.

External Battery Case

Insert four R14 or LR14 (SIZE C) batteries into EBP-6 external battery case (not supplied) and connect it to the DC IN 6V jack.

Battery life

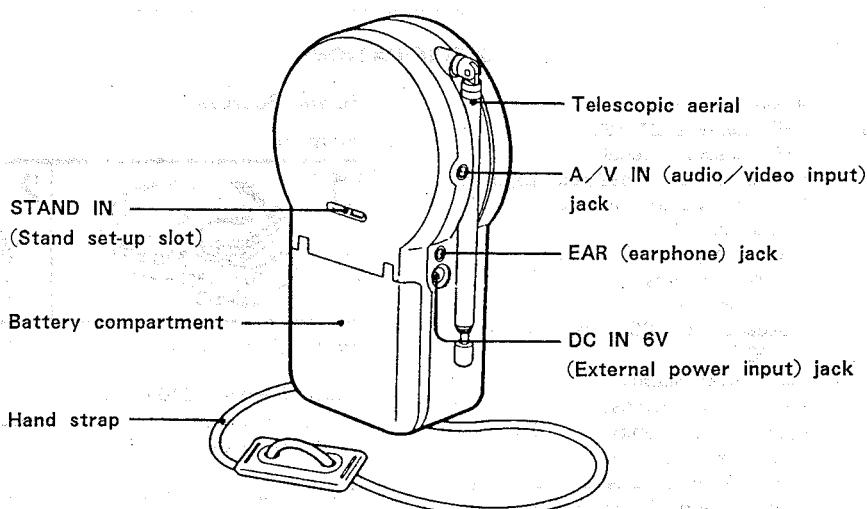
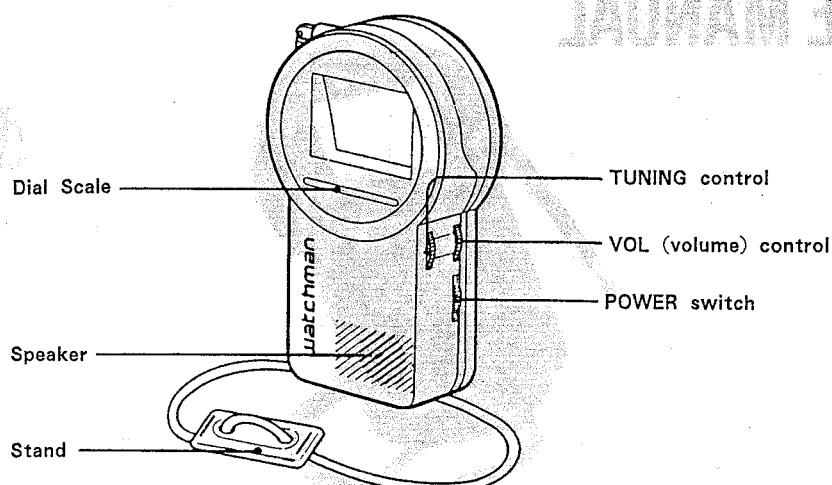
Batteries	TV mode (Full volume)
Sony alkaline AM3 (N)	4 hours
EBP-6 external case (not supplied) with Sony alkaline AM2 (N)	7 hours

FLAT BLACK AND WHITE TV
SONY®

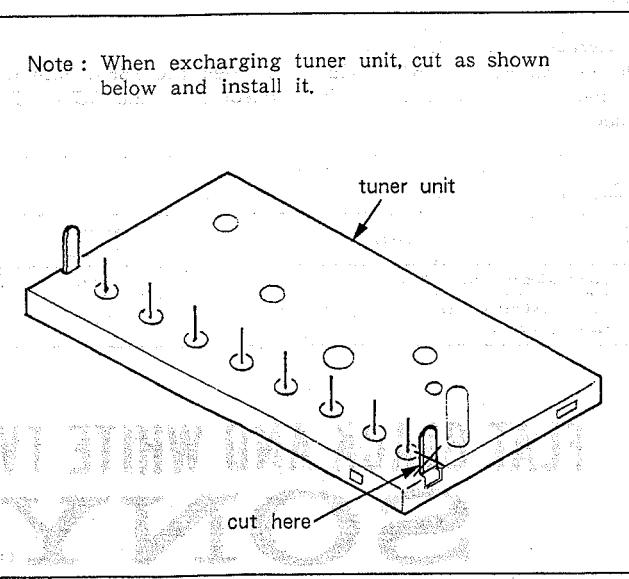


SECTION 1 GENERAL

1.1. LOCATION OF CONTROLS



Note : When exchanging tuner unit, cut as shown below and install it.



SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK OR DOTTED LINE WITH MARK ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

Flexible Circuit Board Repairing

- Keep the temperature of the soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

SECTION 2

SAFETY CHECK-OUT

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:

1. Check the area of your repair for unsoldered or poorly-soldered connections. Check the entire board surface for solder splashes and bridges.
2. Check the interboard wiring to ensure that no wires are "pinched" or contact high-wattage resistors.
3. Check that all control knobs, shields, covers, ground straps, and mounting hardware have been replaced. Be absolutely certain that you have replaced all the insulators.
4. Look for unauthorized replacement parts, particularly transistors, that were installed during a previous repair. Point them out to the customer and recommend their replacement.
5. Look for parts which, though functioning, show obvious signs of deterioration. Point them out to the customer and recommend their replacement.
6. Check the line cord for cracks and abrasion. Recommend the replacement of any such line cord to the customer.
7. Check the condition of the monopole antenna (if any).
Make sure the end is not broken off, and has the plastic cap on it. Point out the danger of impalement on a broken antenna to the customer, and recommend the antenna's replacement.
8. Check the B+ and HV to see they are at the values specified. Make sure your instruments are accurate; be suspicious of your HV meter if sets always have low HV.
9. Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

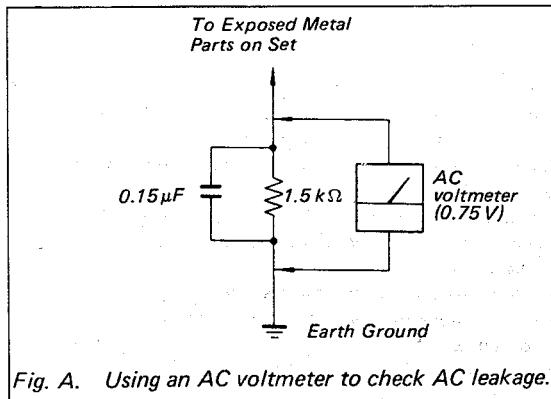


Fig. A. Using an AC voltmeter to check AC leakage.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamperes). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)

HOW TO FIND A GOOD EARTH GROUND

A cold-water pipe is guaranteed earth ground; the cover-plate retaining screw on most AC outlet boxes is also at earth ground. If the retaining screw is to be used as your earth-ground, verify that it is at ground by measuring the resistance between it and a cold-water pipe with an ohmmeter. The reading should be zero ohms. If a cold-water pipe is not accessible, connect a 60–100 watts trouble light (not a neon lamp) between the hot side of the receptacle and the retaining screw. Try both slots, if necessary, to locate the hot side of the line, the lamp should light at normal brilliance if the screw is at ground potential. (See Fig. B)

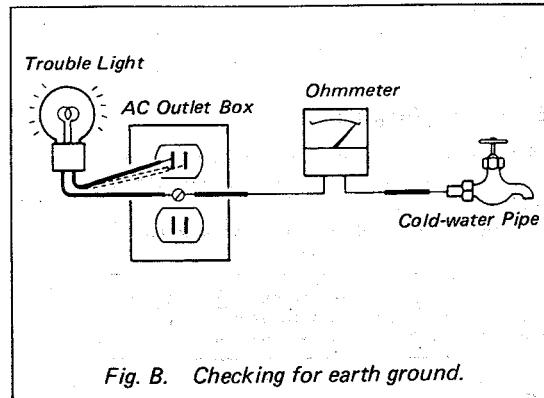


Fig. B. Checking for earth ground.

SECTION 3 ADJUSTMENTS

NOTE

- Test Equipment Required
 - regulated dc power supply
 - color-bar/pattern generator
 - digital voltmeter
- Input Signal

Cross hatch color-bar off-the-air signal.
- The adjustment should be performed with 6V dc and about 5 minutes warmup unless otherwise noted.
- Position the set vertically with the front side faced to the north for TV-section adjustments.

4V Adjustment

- Connect digital voltmeter to TP 4V.
- Adjust pattern connection C and D for $4.0 \pm 0.12V$ reading on digital voltmeter.

pattern connection	digital voltmeter reading	
C	D	
open	short	up
open	open	down
short	open	

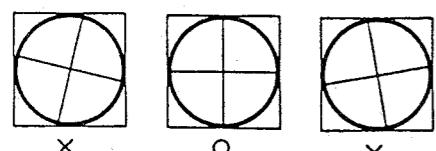
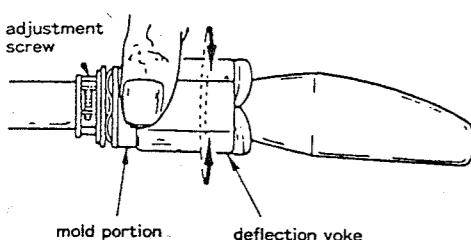
32V Adjustment

- Connect digital voltmeter to TP(32V).
- Adjust RV601 for $32.2 \pm 0.1V$ reading on digital voltmeter.

Horizontal Alignment Adjustment

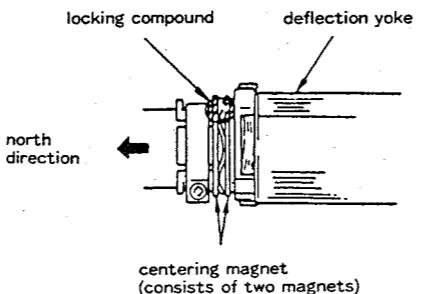
- Loosen the adjustment screw.
- Tune in an off-the-air signal and adjust deflection yoke for optimum picture.
- Tighten the screw after the adjustment.

Note: When making the adjustment, turn the deflection yoke while holding the mold portion together with yoke.



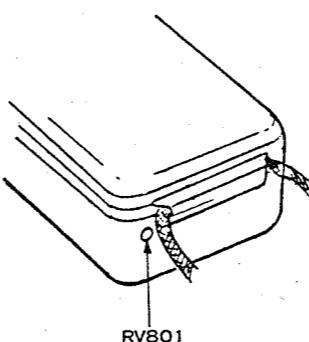
Centering Adjustment

- Turn the socket of CRT toward the north.
- Tune in an off-the-air signal.
- Adjust the centering magnet so that the picture is in the center.



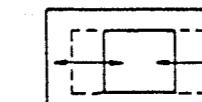
Focus Adjustment

- Tune in an off-the-air signal.
- Adjust RV801 for the best focus at the center of the picture.



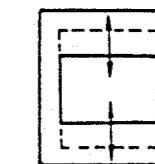
Horizontal Amplitude (H-SIZE) Adjustment

- Tune in an off-the-air signal.
- Adjust RV504 for the best horizontal amplitude.



Vertical Amplitude (V-SIZE) Adjustment

- Tune in an off-the-air signal.
- Adjust RV501 for the best vertical amplitude.



RF AGC Adjustment

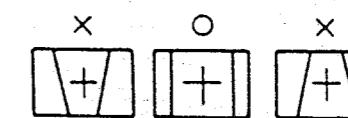
- Tune in an off-the-air signal.
- Adjust RV201 so that snow noise disappears from the picture.

Horizontal Frequency Adjustment

- Connect terminal ⑬ of IC501 to ground.
- Tune in an off the air signal and adjust RV502 for stable picture.

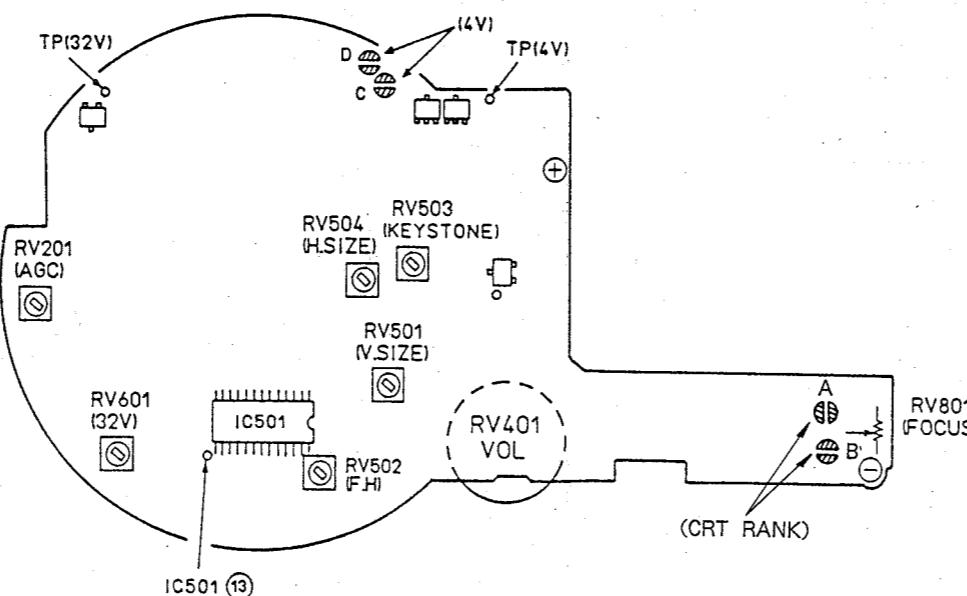
Keystone Correction (KEYST) Adjustment

- Tune in an off-the-air signal.
- Adjust RV503 for the optimum picture.



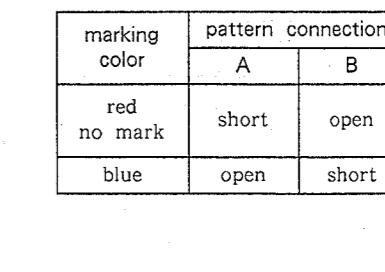
Adjustment Location

-A board- (Conductor Side)



CRT Rank Adjustment

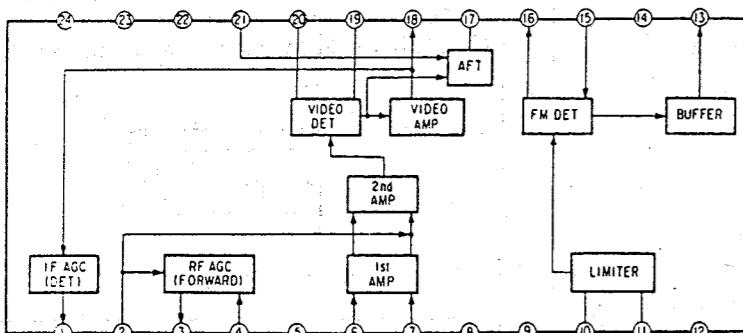
When replacing the CRT, make sure of marking color on neck of CRT and perform this adjustment.



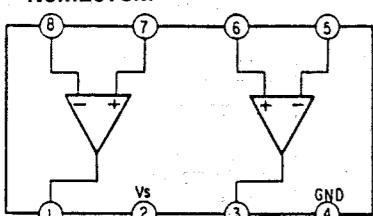
SECTION 4 DIAGRAMS

4-1. IC BLOCK DIAGRAM

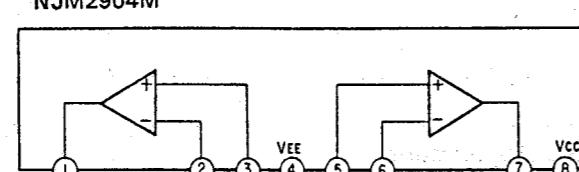
IC201
M51348AFP-72C



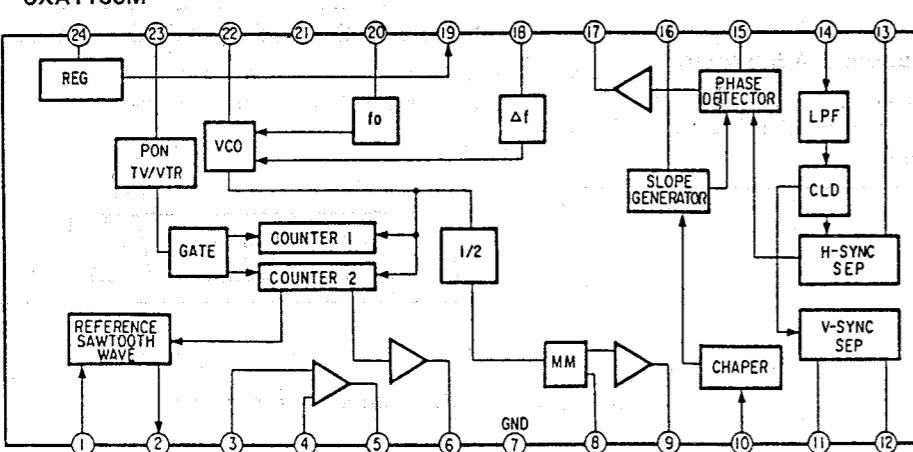
IC401
NJM2073M



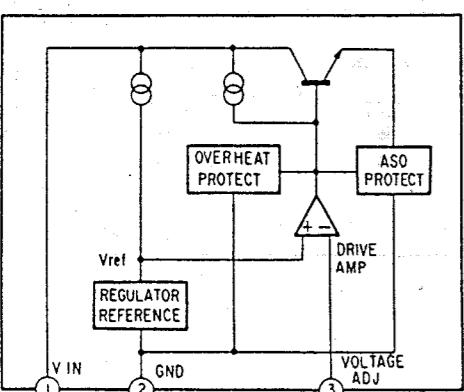
IC502
NJM2904M



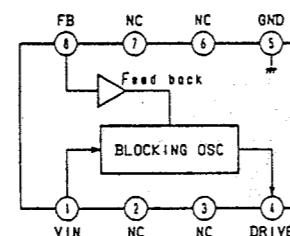
IC501
CXA1188M



IC601
M5236ML



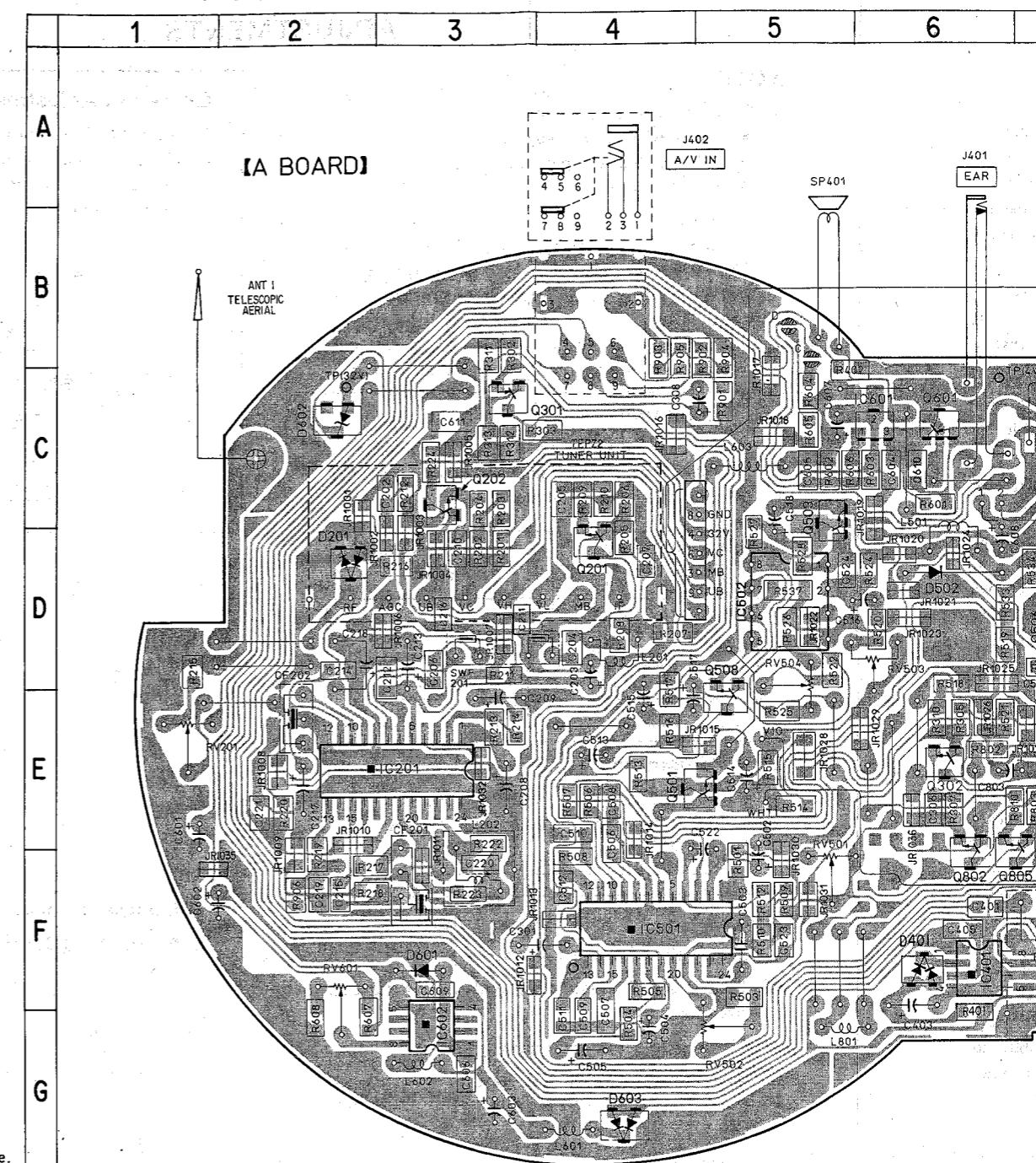
IC602
BA6161F



• Semiconductor Location

Ref. No.	Location
IC201	E-3
IC401	F-6
IC501	F-4
IC502	D-5
IC601	C-6
IC602	G-3
Q201	D-4
Q202	C-3
Q301	C-3
Q302	E-6
Q501	E-5
Q503	D-5
Q504	E-7
Q506	D-7
Q507	D-7
Q508	E-5
Q601	C-6
Q801	F-8
Q802	F-6
Q803	F-9
Q805	F-7
D201	D-2
D401	F-6
D502	D-6
D601	F-3
D602	C-2
D603	G-4
D801	F-7
D802	F-9

4-2. PRINTED WIRING BOARDS

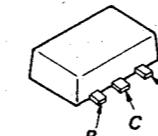


• Note on Printed Wiring Boards

- — : parts extracted from the component side.
- - : parts extracted from the conductor side.

• Semiconductor Lead Layouts

2SA1162
2SC1623-L7
2SC2714-Y
2SC3360
DTC114EK
DTC114YK



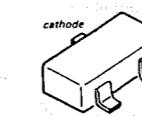
1SS146

1S1585



MA152WK

RD5.1M-B2



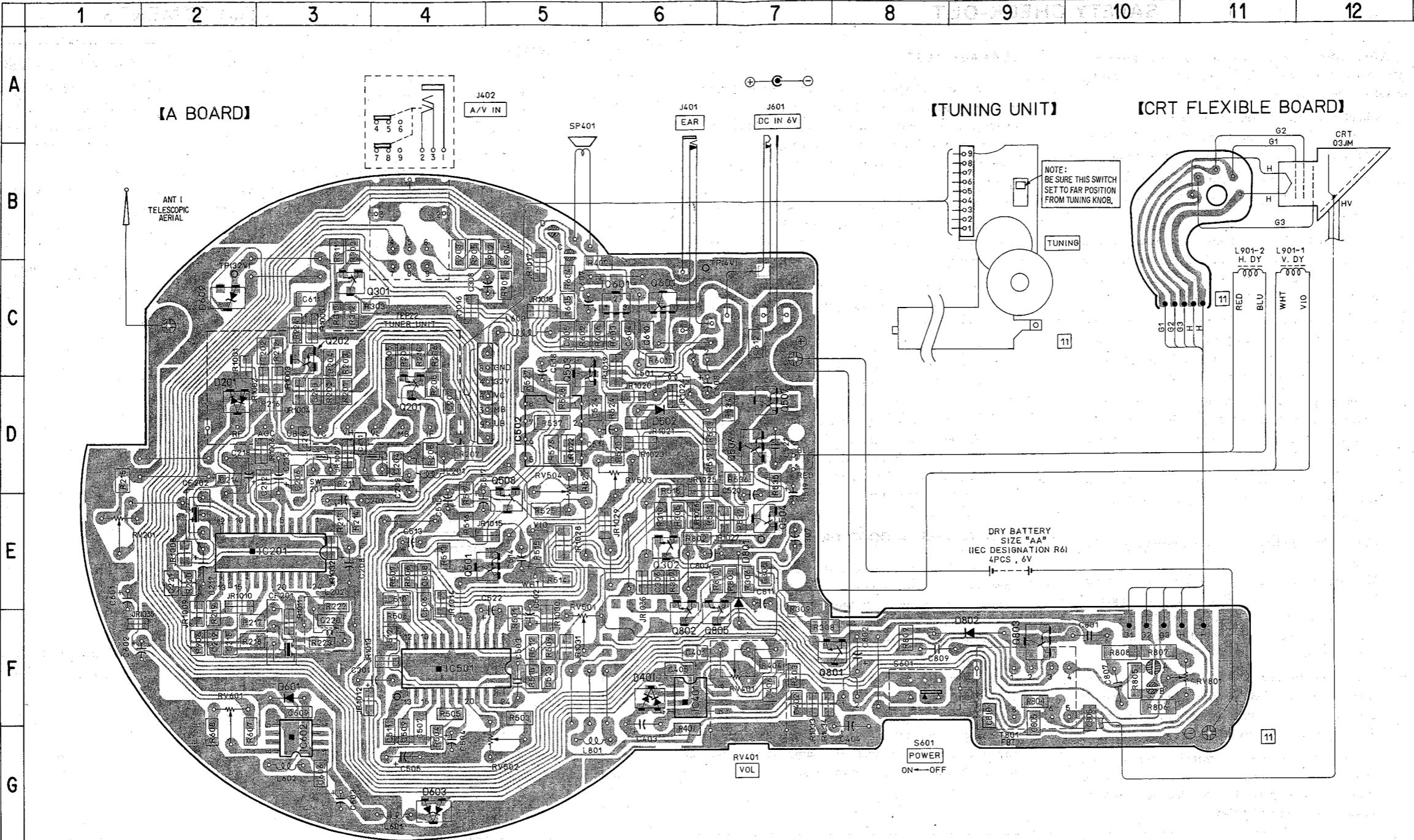
• Note on Schematic

- All capacitors are 50WV or less and tantalums.
- All resistors are specified.

Note: The comp line with n Replace or

- B+ : B+ Lin
- : adjustn

4-2. PRINTED WIRING BOARDS



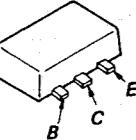
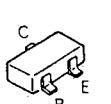
Printed Wiring Boards

arts extracted from the component side.
arts extracted from the conductor side.

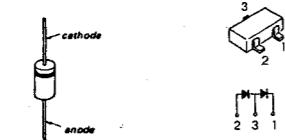
• Semiconductor Lead Layouts

2SA1162
2SC1623-L7
2SC2714-Y
2SC3360
DTC114EK
DTC114YK

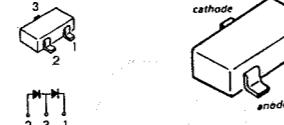
2SB798-DL
2SC3649-S
2SD999-CLK
2SD1624-T



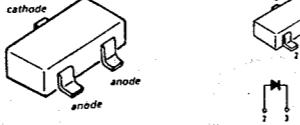
1SS146
1S1585



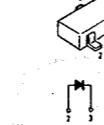
1SS226



MA152WK



RD5.1M-B2



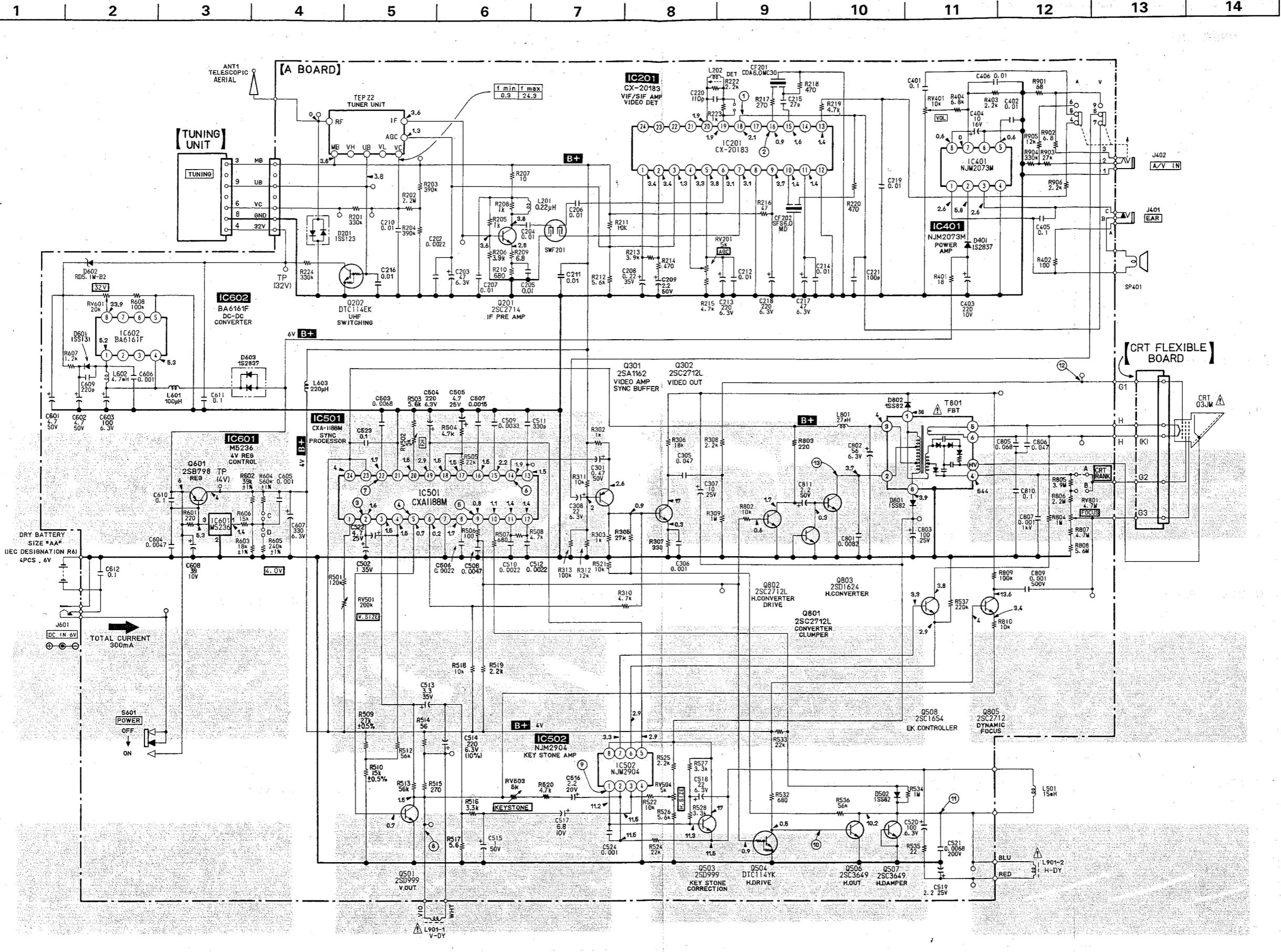
• Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. $\text{pF} : \mu\text{F}$ 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and 1/8W or less unless otherwise specified.

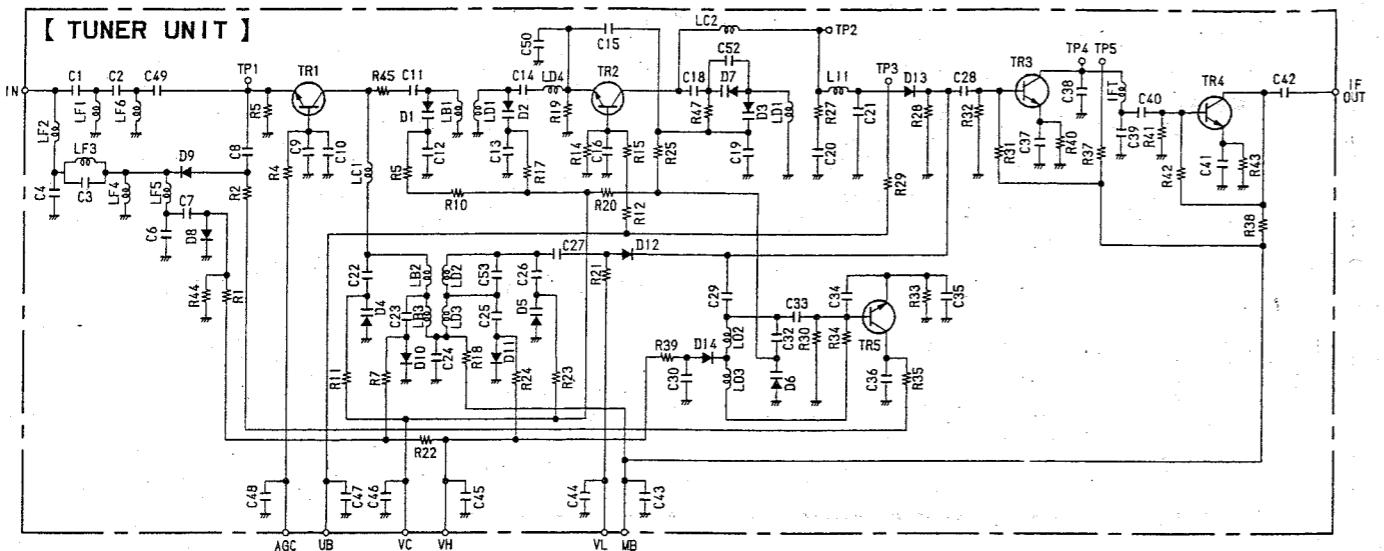
Note: The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

- \blacksquare : B+ Line
- \square : adjustment for repair.

- Power voltage is dc 6V and fed with regulated dc power supply from external power voltage jack.
- Voltage and waveforms are dc with respect to ground in VHF channel received conditions.
- Voltages are taken with a VOM (Input impedance $10\text{M}\Omega$). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with an oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
- \Rightarrow : TV(PICTURE)
- \Rightarrow : TV(SOUND)



4-4. TUNER UNIT (TEPZ2) SCHEMATIC DIAGRAM



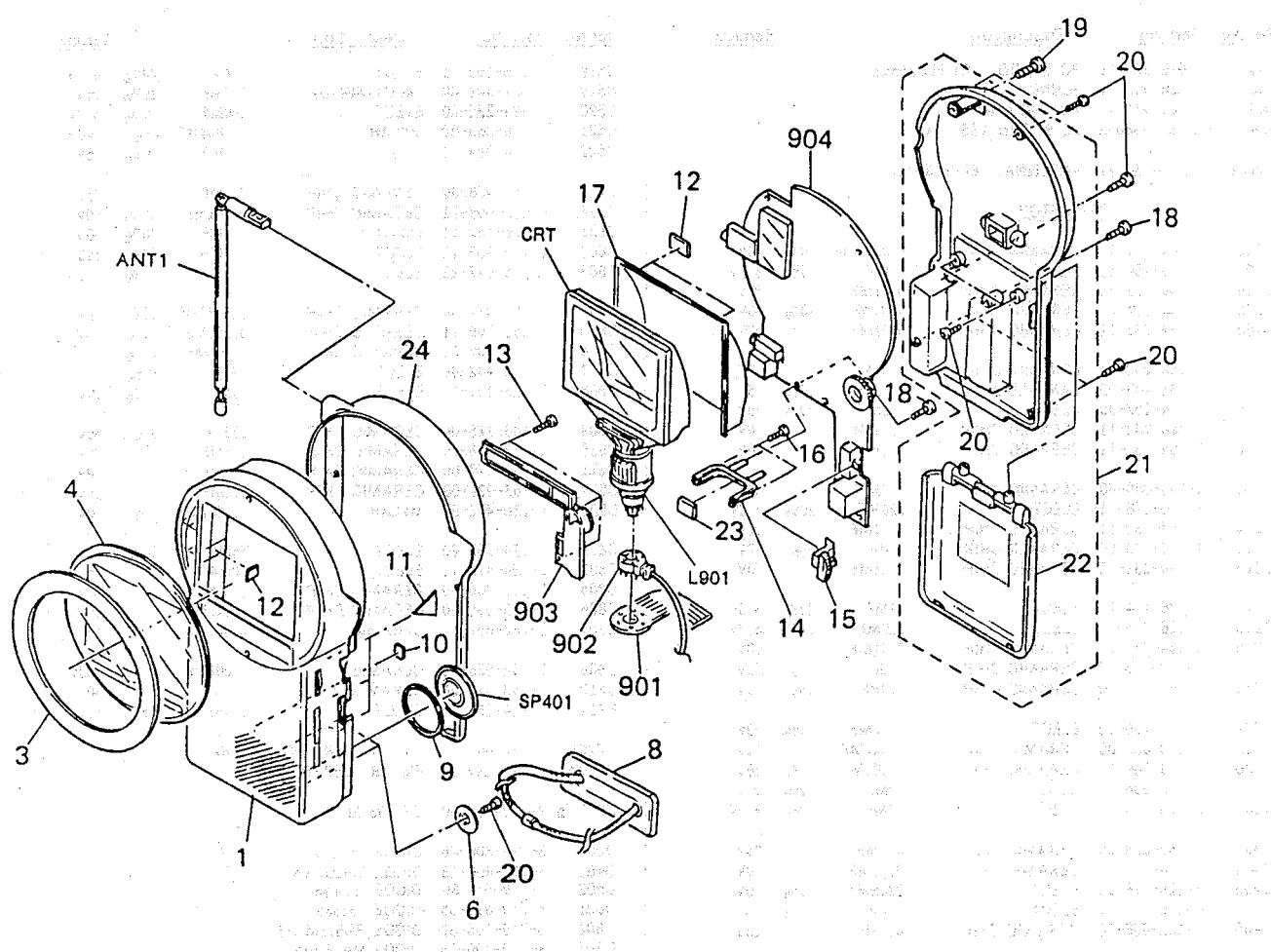
SECTION 5 EXPLODED VIEW

NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- The construction parts of an assembled part are indicated with a callout number in the remark column.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

- Due to standardization, parts with part number suffix -XX and -X may be different from the parts specified in the components used on the set.
- Color Indication of Appearance Parts

The components identified by mark **A** or dotted line with mark **A** are critical for safety. Replace only with part number specified.



Ref.No	Part No.	Description	Remark
1	3-349-342-21	CABINET (FRONT)	
3	3-349-345-11	ORNAMENT, FILTER	
4	3-349-359-01	FILTER	
6	4-303-605-00	NUT	
8	X-3342-717-1	STAND ASSY	
9	3-342-777-01	SHEET, ADHESIVE, SPEAKER	
10	9-911-838-XX	CUSHION	
11	*3-338-931-01	PLATE	
12	9-911-839-XX	RUBER, (B)	
13	3-318-201-51	SCREW (B) (1.4X4), TAPPING	
14	3-342-781-01	BRACKET, CRT	
15	3-342-783-01	KNOB (POWER SW)	
16	3-318-201-61	SCREW (B) (1.4X6), TAPPING	

Ref.No	Part No.	Description	Remark
17	*3-342-713-01	COVER, CRT	
18	3-342-759-21	SCREW (B1.7X8), TAPPING	
19	7-682-148-15	SCREW + P 3X8	
20	7-685-105-19	SCREW (2X8), + PTPWH	
21	A-3041-212-A	CABINET (REAR) SUB ASSY	20,22
22	X-3349-718-1	LID ASSY, BATTERY CASE	
23	9-911-840-XX	CUSHION, LID	
24	3-349-347-11	STRIP, ORNAMENTAL	
901	31-626-675-11	PC BOARD, CRT FLEXIBLE	
902	31-526-992-11	SOCKET, CRT	
903	1-465-015-11	TUNING UNIT	
904	*A-3015-888-A	PC BOARD ASSY, A	
ANT1	1-501-450-21	ANTENNA, TELESCOPIC	
CRT	A-8-733-321-00	CRT-03J	
L901	A-1-451-328-11	DEFLECTION YOKE	
SP401	1-503-540-11	SPEAKER	

SECTION 6

ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:MF: μ F, PF: $\mu\mu$ F.**RESISTORS:**

• All resistors are in ohms.

• F: nonflammable

COILS• MMH: mH, UH: μ H**SEMICONDUCTORS**In each case, U: μ , for example:UA...: μ A..., UPA...: μ PA...,UPC...: μ PC, UPD...: μ PD...

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

Ref.No	Part No.	Description	Remark	Ref.No	Part No.	Description	Remark
901	1-626-675-11	PC BOARD, CRT FLEXIBLE		C518	1-126-153-11	ELECT	22MF 20% 6.3V
902	1-526-992-11	SOCKET, CRT		C519	1-127-508-00	ELECT(SOLID)	2.2MF 20% 25V
903	1-465-015-11	TUNING UNIT		C520	1-124-225-00	ELECT	100MF 20% 6.3V
904	* A-3015-888-A	PC BOARD ASSY, A		C521	1-106-363-00	MYLAR	0.0068MF 5% 200V
ANT1	1-501-450-21	ANTENNA, TELESCOPIC		C522	1-126-094-11	ELECT	4.7MF 20% 25V
CAPACITOR							
C202	1-164-161-11	CERAMIC CHIP	0.0022MF 10% 50V	C523	1-163-038-00	CERAMIC CHIP	0.1MF 25V
C203	1-126-154-11	ELECT	47MF 20% 6.3V	C524	1-163-009-11	CERAMIC CHIP	0.001MF 10% 50V
C204	1-164-232-11	CERAMIC CHIP	0.01MF 50V	C601	1-126-163-11	ELECT	4.7MF 20% 50V
C205	1-164-232-11	CERAMIC CHIP	0.01MF 10% 50V	C602	1-126-163-11	ELECT	4.7MF 20% 50V
C206	1-164-232-11	CERAMIC CHIP	0.01MF 50V	C603	1-126-177-11	ELECT	100MF 20% 6.3V
C207	1-164-232-11	CERAMIC CHIP	0.01MF 50V	C604	1-163-017-00	CERAMIC CHIP	0.0047MF 10% 50V
C208	1-131-343-00	TANTALUM	0.22MF 10% 35V	C605	1-163-009-11	CERAMIC CHIP	0.001MF 10% 50V
C209	1-124-257-00	ELECT	2.2MF 20% 50V	C606	1-163-009-11	CERAMIC CHIP	0.001MF 10% 50V
C210	1-164-232-11	CERAMIC CHIP	0.01MF 50V	C607	1-124-442-00	ELECT	330MF 20% 6.3V
C211	1-164-232-11	CERAMIC CHIP	0.01MF 50V	C608	1-126-121-11	ELECT	39MF 20% 10V
C212	1-163-059-00	CERAMIC CHIP	0.01MF 50V	C609	1-163-125-00	CERAMIC CHIP	220PF 5% 50V
C213	1-126-176-11	ELECT	220MF 20% 6.3V	C610	1-163-038-00	CERAMIC CHIP	0.1MF 25V
C214	1-164-232-11	CERAMIC CHIP	0.01MF 50V	C611	1-163-077-00	CERAMIC CHIP	0.1MF 50V
C215	1-163-103-00	CERAMIC CHIP	27PF 5% 50V	C612	1-163-038-00	CERAMIC CHIP	0.1MF 25V
C216	1-164-232-11	CERAMIC CHIP	0.01MF 50V	C801	1-130-482-00	MYLAR	0.0082MF 5% 50V
C217	1-126-154-11	ELECT	47MF 20% 6.3V	C802	1-124-565-00	ELECT	56MF 20% 6.3V
C218	1-126-176-11	ELECT	220MF 20% 6.3V	C803	1-124-478-11	ELECT	100MF 20% 25V
C219	1-164-232-11	CERAMIC CHIP	0.01MF 50V	C805	1-163-036-00	CERAMIC CHIP	0.068MF 50V
C220	1-163-118-00	CERAMIC CHIP	110P 5% 50V	C806	1-163-035-00	CERAMIC CHIP	0.047MF 50V
C221	1-163-117-00	CERAMIC CHIP	100PF 5% 50V	C807	1-162-697-11	CERAMIC	0.001MF 1KV
C301	1-124-465-00	ELECT	0.47MF 20% 50V	C809	1-102-038-00	CERAMIC	0.001MF 500V
C305	1-163-035-00	CERAMIC CHIP	0.047MF 50V	C810	1-163-077-00	CERAMIC CHIP	0.1MF 50V
C306	1-163-009-11	CERAMIC CHIP	0.001MF 10% 50V	C811	1-124-257-00	ELECT	2.2MF 20% 50V
C307	1-126-096-11	ELECT	10MF 20% 25V	CF201	1-567-662-11	FILTER, CERAMIC (6.0MHz)	
C308	1-126-153-11	ELECT	22MF 20% 6.3V	CF202	1-567-661-11	FILTER, CERAMIC	
C401	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CRT Δ 8-733-321-00	CRT 03JM		
C402	1-164-232-11	CERAMIC CHIP	0.01MF 50V	D201	8-719-800-76	DIODE 1SS226	
C403	1-126-176-11	ELECT	220MF 20% 10V	D401	8-719-400-18	DIODE MA152WK	
C404	1-126-157-11	ELECT	10MF 20% 16V	D502	8-719-970-80	DIODE 1SS146	
C405	1-163-038-00	CERAMIC CHIP	0.1MF 25V	D601	8-719-815-85	DIODE 1S1585	
C406	1-164-232-11	CERAMIC CHIP	0.01MF 50V	D602	8-719-105-82	DIODE RD5.1M-B2	
C502	1-131-347-11	TANTALUM	1MF 10% 35V	D603	8-719-400-18	DIODE MA152WK	
C503	1-130-481-00	MYLAR	0.0068MF 5% 50V	D801	8-719-970-80	DIODE 1SS146	
C504	1-124-635-00	ELECT	220MF 20% 6.3V	D802	8-719-970-80	DIODE 1SS146	
C505	1-126-094-11	ELECT	4.7MF 20% 25V	IC201	1-808-518-11	IC M51348AEP-72C	
C506	1-164-161-11	CERAMIC CHIP	0.0022MF 10% 50V	IC401	8-759-701-02	IC NJM2073M	
C507	1-163-209-00	CERAMIC CHIP	0.0015MF 5% 50V	IC501	8-752-031-99	IC CXA1188M	
C508	1-163-017-00	CERAMIC CHIP	0.0047MF 10% 50V	IC502	8-759-700-42	IC NJM2904D	
C509	1-164-182-11	CERAMIC CHIP	0.0033MF 10% 50V	IC601	8-759-630-27	IC M5236ML	
C510	1-164-161-11	CERAMIC CHIP	0.0022MF 10% 50V	IC602	8-759-945-44	IC BA6161F	
C511	1-163-003-11	CERAMIC CHIP	330PF 10% 50V	J401	1-565-457-11	JACK (EAR)	
C512	1-164-161-11	CERAMIC CHIP	0.0022MF 10% 50V	J402	1-568-821-11	JACK (A/V IN)	
C513	1-126-162-11	ELECT	3.3MF 20% 35V	J601	1-562-961-11	JACK (DC IN 6V)	
C514	1-126-355-11	ELECT	220MF 20% 6.3V	JR1001	1-216-295-00	METAL GLAZE 0 5% 1/10W	
C515	1-126-160-11	ELECT	1MF 20% 50V	JR1002	1-216-295-00	METAL GLAZE 0 5% 1/10W	
C516	1-131-361-00	TANTALUM	2.2MF 10% 20V	JR1003	1-216-295-00	METAL GLAZE 0 5% 1/10W	
C517	1-124-239-00	ELECT	6.8MF 20% 10V				

Ref.No.	Part No.	Description	Value	Tolerance	Unit	Remark	Ref.No.	Part No.	Description	Value	Tolerance	Unit	Remark
JR1004	1-216-295-00	METAL GLAZE	0.33A 25	5%	1/10W		R210	1-216-045-00	METAL GLAZE	0.680	5%	1/10W	
JR1005	1-216-295-00	METAL GLAZE	0	5%	1/10W		R211	1-216-073-00	METAL GLAZE	0.10K	5%	1/10W	
JR1006	1-216-295-00	METAL GLAZE	0	5%	1/10W		R212	1-216-067-00	METAL GLAZE	0.5K	5%	1/10W	
JR1007	1-216-296-00	METAL GLAZE	0	5%	1/8W		R213	1-216-063-00	METAL GLAZE	0.39K	5%	1/10W	
JR1008	1-216-295-00	METAL GLAZE	0	5%	1/10W		R214	1-216-041-00	METAL GLAZE	0.470	5%	1/10W	
JR1009	1-216-295-00	METAL GLAZE	0.075A 25	5%	1/10W		R215	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W	
JR1010	1-216-296-00	METAL GLAZE	0.075A 25	5%	1/8W		R216	1-216-166-00	METAL GLAZE	0.47	5%	1/8W	
JR1011	1-216-295-00	METAL GLAZE	0	5%	1/10W		R217	1-216-035-00	METAL GLAZE	0.270	5%	1/10W	
JR1012	1-216-295-00	METAL GLAZE	0	5%	1/10W		R218	1-216-041-00	METAL GLAZE	0.470	5%	1/10W	
JR1013	1-216-295-00	METAL GLAZE	0	5%	1/10W		R219	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W	
JR1014	1-216-295-00	METAL GLAZE	0	5%	1/10W		R220	1-216-041-00	METAL GLAZE	0.470	5%	1/10W	
JR1015	1-216-295-00	METAL GLAZE	0	5%	1/10W		R222	1-216-057-00	METAL GLAZE	2.2K	5%	1/10W	
JR1016	1-216-296-00	METAL GLAZE	0	5%	1/8W		R223	1-216-049-00	METAL GLAZE	0.1K	5%	1/10W	
JR1017	1-216-296-00	METAL GLAZE	0	5%	1/8W		R224	1-216-109-00	METAL GLAZE	330K	5%	1/10W	
JR1018	1-216-296-00	METAL GLAZE	0	5%	1/8W		R302	1-216-049-00	METAL GLAZE	0.1K	5%	1/10W	
JR1019	1-216-296-00	METAL GLAZE	0	5%	1/8W		R303	1-216-049-00	METAL GLAZE	0.1K	5%	1/10W	
JR1020	1-216-295-00	METAL GLAZE	0	5%	1/10W		R305	1-216-083-00	METAL GLAZE	0.27K	5%	1/10W	
JR1021	1-216-295-00	METAL GLAZE	0	5%	1/10W		R306	1-216-079-00	METAL GLAZE	0.18K	5%	1/10W	
JR1022	1-216-295-00	METAL GLAZE	0	5%	1/10W		R307	1-216-037-00	METAL GLAZE	330	5%	1/10W	
JR1023	1-216-296-00	METAL GLAZE	0	5%	1/8W		R308	1-216-206-00	METAL GLAZE	2.2K	5%	1/8W	
JR1024	1-216-295-00	METAL GLAZE	0	5%	1/10W		R309	1-216-121-00	METAL GLAZE	1M	5%	1/10W	
JR1025	1-216-296-00	METAL GLAZE	0	5%	1/8W		R310	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W	
JR1026	1-216-295-00	METAL GLAZE	0	5%	1/10W		R311	1-216-073-00	METAL GLAZE	0.10K	5%	1/10W	
JR1027	1-216-295-00	METAL GLAZE	0	5%	1/10W		R312	1-216-075-00	METAL GLAZE	12K	5%	1/10W	
JR1028	1-216-296-00	METAL GLAZE	0	5%	1/8W		R313	1-216-097-00	METAL GLAZE	100K	5%	1/10W	
JR1029	1-216-296-00	METAL GLAZE	0	5%	1/8W		R401	1-216-007-00	METAL GLAZE	18	5%	1/10W	
JR1030	1-216-295-00	METAL GLAZE	0	5%	1/10W		R402	1-216-025-00	METAL GLAZE	100	5%	1/10W	
JR1031	1-216-295-00	METAL GLAZE	0	5%	1/10W		R403	1-216-057-00	METAL GLAZE	2.2K	5%	1/10W	
JR1032	1-216-295-00	METAL GLAZE	0	5%	1/10W		R404	1-216-069-00	METAL GLAZE	6.8K	5%	1/10W	
JR1033	1-216-295-00	METAL GLAZE	0	5%	1/10W		R501	1-216-099-00	METAL GLAZE	120K	5%	1/10W	
JR1034	1-216-295-00	METAL GLAZE	0	5%	1/10W		R503	1-216-067-00	METAL GLAZE	0.5K	5%	1/10W	
JR1035	1-216-295-00	METAL GLAZE	0	5%	1/10W		R504	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W	
JR1036	1-216-295-00	METAL GLAZE	0	5%	1/10W		R505	1-216-081-00	METAL GLAZE	0.22K	5%	1/10W	
L201	1-410-312-11	INDUCTOR	0.22UH				R506	1-216-025-00	METAL GLAZE	100	5%	1/10W	
L202	1-404-808-11	TRANSFORMER, IF (VIF DETECTOR)					R507	1-216-045-00	METAL GLAZE	0.680	5%	1/10W	
L501	1-410-777-11	INDUCTOR	15MMH				R508	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W	
L601	1-410-645-31	INDUCTOR	100UH				R509	1-216-685-11	METAL CHIP	27K	0.50%	1/10W	
L602	1-410-771-11	INDUCTOR	4.7MMH				R510	1-216-679-11	METAL CHIP	15K	0.50%	1/10W	
L603	1-410-525-11	INDUCTQR	220UH				R512	1-216-091-00	METAL GLAZE	56K	5%	1/10W	
L801	1-410-668-11	INDUCTOR	27UH				R513	1-216-091-00	METAL GLAZE	56K	5%	1/10W	
L901	A 1-451-328-11	DEFLECTION YOKE					R514	1-216-019-00	METAL GLAZE	56	5%	1/10W	
Q201	8-729-200-87	TRANSISTOR	2SC2714-Y				R515	1-216-035-00	METAL GLAZE	270	5%	1/10W	
Q202	8-729-900-53	TRANSISTOR	DTC114EK				R516	1-216-061-00	METAL GLAZE	3.3K	5%	1/10W	
Q301	8-729-216-22	TRANSISTOR	2SA1162				R517	1-216-309-00	METAL GLAZE	5.6	5%	1/10W	
Q302	8-729-100-67	TRANSISTOR	2SC1623-L7				R518	1-216-073-00	METAL GLAZE	10K	5%	1/10W	
Q501	8-729-140-75	TRANSISTOR	2SD999-CLCK				R519	1-216-057-00	METAL GLAZE	2.2K	5%	1/10W	
Q503	8-729-140-75	TRANSISTOR	2SD999-CLCK				R520	1-216-065-00	METAL GLAZE	4.7K	5%	1/10W	
Q504	8-729-900-52	TRANSISTOR	DTC114YK				R521	1-216-073-00	METAL GLAZE	10K	5%	1/10W	
Q506	8-729-808-56	TRANSISTOR	2SC3649-S				R522	1-216-073-00	METAL GLAZE	10K	5%	1/10W	
Q507	8-729-808-56	TRANSISTOR	2SC3649-S				R524	1-216-081-00	METAL GLAZE	22K	5%	1/10W	
Q508	8-729-105-37	TRANSISTOR	2SC3360				R525	1-216-057-00	METAL GLAZE	2.2K	5%	1/10W	
Q601	8-729-101-07	TRANSISTOR	2SB798-DL				R526	1-216-067-00	METAL GLAZE	5.6K	5%	1/10W	
Q801	8-729-100-67	TRANSISTOR	2SC1623-L7				R527	1-216-061-00	METAL GLAZE	3.3K	5%	1/10W	
Q802	8-729-100-67	TRANSISTOR	2SC1623-L7				R528	1-216-061-00	METAL GLAZE	3.3K	5%	1/10W	
Q803	8-729-808-42	TRANSISTOR	2SD1624-T				R532	1-216-045-00	METAL GLAZE	680	5%	1/10W	
Q805	8-729-100-67	TRANSISTOR	2SC1623-L7				R533	1-216-081-00	METAL GLAZE	22K	5%	1/10W	
RESISTOR													
R201	1-216-109-00	METAL GLAZE	330K	5%	1/10W		R534	1-216-121-00	METAL GLAZE	1M	5%	1/10W	
R202	1-216-129-00	METAL GLAZE	2.2M	5%	1/10W		R535	1-216-009-00	METAL GLAZE	22	5%	1/10W	
R203	1-216-111-00	METAL GLAZE	390K	5%	1/10W		R536	1-216-091-00	METAL GLAZE	56K	5%	1/10W	
R204	1-216-111-00	METAL GLAZE	390K	5%	1/10W		R537	1-216-254-00	METAL GLAZE	220K	5%	1/8W	
R205	1-216-049-00	METAL GLAZE	1K	5%	1/10W		R601	1-216-033-00	METAL GLAZE	220	5%	1/10W	
R206	1-216-063-00	METAL GLAZE	3.9K	5%	1/10W		R602	1-216-748-11	METAL GLAZE	39K	1%	1/10W	
R207	1-216-150-00	METAL GLAZE	10	5%	1/8W		R603	1-216-339-11	METAL GLAZE	18K	1%	1/10W	
R208	1-216-049-00	METAL GLAZE	1K	5%	1/10W		R604	1-216-740-11	METAL GLAZE	560K	1%	1/10W	
R209	1-216-311-00	METAL GLAZE	6.8	5%	1/10W		R605	1-216-776-11	METAL GLAZE	240K	1%	1/10W	

The components identified by mark  or dotted line with mark  are critical for safety.
Replace only with part number specified.

Ref.No	Part No.	Description	Remark
R606	1-216-077-00	METAL GLAZE A 15K	5% 1/10W
R607	1-216-051-00	METAL GLAZE A 1.2K	5% 1/10W
R608	1-216-097-00	METAL GLAZE A 100K	5% 1/10W
R802	1-216-073-00	METAL GLAZE A 10K	5% 1/10W
R803	1-216-033-00	METAL GLAZE A 220K	5% 1/10W
R804	1-216-121-00	METAL GLAZE A 1M	5% 1/10W
R805	1-216-284-00	METAL GLAZE A 3.9M	5% 1/8W
R806	1-216-278-00	METAL GLAZE A 2.2M	5% 1/8W
R807	1-216-286-00	METAL GLAZE A 4.7M	5% 1/8W
R808	1-216-288-11	METAL GLAZE A 5.6M	5% 1/8W
R809	1-216-097-00	METAL GLAZE A 100K	5% 1/10W
R810	1-216-073-00	METAL GLAZE A 10K	5% 1/10W
R901	1-216-021-00	METAL GLAZE A 68K	5% 1/10W
R902	1-216-311-00	METAL GLAZE A 6.8K	5% 1/10W
R903	1-216-083-00	METAL GLAZE 27K	5% 1/10W
R904	1-216-109-00	METAL GLAZE A 330K	5% 1/10W
R905	1-216-075-00	METAL GLAZE A 12K	5% 1/10W
R906	1-216-057-00	METAL GLAZE A 2.2K	5% 1/10W
RV201	1-228-993-00	RES, ADJ, CARBON 5K	
RV401	1-238-162-11	RES, VAR, CARBON (VOL)	
RV501	1-228-998-00	RES, ADJ, CARBON 200K	
RV502	1-228-993-00	RES, ADJ, CARBON 5K	
RV503	1-228-993-00	RES, ADJ, CARBON 5K	
RV504	1-228-993-00	RES, ADJ, CARBON 5K	
RV601	1-228-995-00	RES, ADJ, CARBON 20K	
RV801	1-230-954-11	RES, ADJ (HIGH VOLTAGE) 4.7M	
S601	1-571-478-11	SWITCH, SLIDE (POWER)	
SP401	1-503-540-11	SPEAKER	
SWF201	1-577-558-11	FILTER, CERAMIC	
T801	△1-439-433-11	TRANSFORMER ASSY, FLYBACK	
TEP22	1-465-013-21	TUNER UNIT	

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Replace only with part number specified.